ABSTRACT

Title of Document: AN OPTOFLUIDIC SURFACE ENHANCED RAMAN SPECTROSCOPY MICROSYSTEM FOR SENSITIVE DETECTION OF CHEMICAL AND BIOLOGICAL MOLECULES

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As the human population grows, there is an increasing demand for early detection of a variety of analytes in different fields. This demand mainly includes early and sensitive detection of pathogens, disease biomarkers, pesticides, food contaminants, and explosives. To address this, lab-on-a-chip (LOC) technology has emerged as a tool to improve portability, automation and sensitivity of sensors by taking advantage of integrated laboratory functions on a miniaturized chip. It is agreed that LOC has the potential to make various sensing modules practical for real-world applications.

In this work, we have developed a highly sensitive, portable, and automated optofluidic surface enhanced Raman spectroscopy (SERS) microsystem for chemical and biological detection. SERS is a powerful molecular identification technique that combines laser spectroscopy with optical properties of metal nanoparticles. Optofluidic SERS is defined as the synergistic use of microfluidic functions to



improve the performance of SERS. By leveraging microfluidic functions, the optofluidic SERS microsystem mixes and concentrates the sample and nanoparticles resulting in an improved performance as compared to conventional open microfluidic SERS systems. The device requires low sample volume and has multiplexed detection capabilities. Moreover, it is suitable for on-site detection of analytes in the field because of its improved automation and portability due to the integrated fiber optics.

The final device consists of two regions of packed silica beads inside microchannels for biomolecular interaction as well as sample concentration for SERS measurements. Additionally, an on-chip micromixer and fiber optics are integrated into the device. Optical fibers aligned to the detection zone make the biosensor alignment-free, which greatly improves automation. Practical applications for the detection of real-world analytes (e.g., pesticides, fungicides, food contaminants, and DNA sequences) are demonstrated utilizing our optofluidic SERS microsystem. Detection of biological samples could be extended to proteins and proteolytic enzymes through displacement assays.

Consequently, the integration of microfluidic functions, including a microporous reaction zone, a nanoparticle concentration zone, and a micromixer, combined with the use of integrated fiber optics and portable spectrometers, make our microsystem suitable for on-site detection of analytes at trace levels.



AN OPTOFLUIDIC SURFACE ENHANCED RAMAN SPECTROSCOPY MICROSYSTEM FOR SENSITIVE DETECTION OF CHEMICAL AND BIOLOGICAL MOLECULES

By

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Dissertation submitted to the Faculty of the Graduate School of the University of Maryland, College Park, in partial fulfillment of the requirements for the degree of Doctor of Philosophy 2013

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Dedication

I dedicate my dissertation to my parents and sister.



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Chapter 1: Introduction

1.1 Motivation: Need for a Sensitive, Portable, and Automated Sensing Platform

Point-of-care and point-of-sample systems are needed for fast, multiplexed and highly sensitive detection of analytes in different fields. Rapid detection of contaminants and biomarkers permits fast and proper treatment of patients, limits the transmission of disease and contamination in the population, and minimizes the waste of public resources on ineffective treatments. Lab-on-a-chip systems allow miniaturization and integration of complex laboratory functions, which could move sophisticated diagnostic tools out of the laboratory. These systems result in fast, sensitive, reliable, and simple-to-operate diagnostic sensors. LOC systems can be used to analyze small volumes of complex fluids, and without the need for an expert operator.^{1,2}

Current solutions for molecular diagnosis are mainly based on immunoassay (e.g., ELISA) and nucleic acid techniques (PCR). While highly sensitive, these methods are laborious, time-consuming, and require trained experts and sophisticated lab settings; hence, they are not appropriate for fast and on-site detection. Moreover, multiplexed detection of analytes, which is usually required for accurate and complete diagnosis, is limited due to the detection mechanism and the need for complicated optical settings. However, surface enhanced Raman spectroscopy (SERS) allows highly sensitive detection of biological molecules with detection limits comparable to fluorescence detection. At the same time, multiplexed detection of the analytes can be achieved using a single laser source and filter set.



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In addition, although mass spectrometry-based detection systems are highly sensitive for multiplexed detection of small molecules, they have limitations in terms of portability, cost, and the need for trained staff. SERS-based detection techniques have the potential to become miniaturized and portable while retaining the ease of use, high sensitivity, and multiplexing capabilities of SERS.

Surface enhanced Raman spectroscopy is an excellent alternative to ELISA and mass spectrometry as the sensing mechanism. SERS is a chemical sensing technique that offers sensitivity comparable to that of fluorescence detection. At the same time, it is highly specific to molecular vibrations and chemical bonds within an analyte molecule and can uniquely identify the molecule in a sample.

Herein, we have developed a porous optofluidic SERS-based sensor to perform portable, automated, multiplexed, and highly sensitive detection of various types of analytes. Our device's capability to perform sensitive and on-site detection is enabled by the integration of microfluidic functions as well as surface enhanced Raman spectroscopy (SERS). The SERS detection mechanism is well-known for its high sensitivity and specificity and has the potential to be made practical by integrating it with on-chip lab functions and portable detection equipment. Another interesting advantage of SERS is its capability of performing multiplexed detection with a simple optical configuration as opposed to fluorescence-based detection.

Our final device consists of three major on-chip lab functions integrated onto a chip of a few square centimeters in area as it shown in Figure 1.1: 1) 3D porous matrix for biological reactions, 2) on-chip micromixer for mixing analytes and metal nanoparticles, and 3) 3D porous detection zone for improved SERS signal collection.



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Figure 1.1 The schematic of the final optofluidic SERS microsystem for biological molecules detection

Detection of several chemicals and biological samples is presented in this work. Our optofluidic SERS microsystem is capable of performing sensitive detection of a variety of pesticides, fungicides, and food contaminants. Biomolecule detection is achieved thorough a competitive displacement assay. To demonstrate this concept, we have utilized the optofluidic SERS sensor to detect target DNA sequences through competitive displacement hybridization. Additionally, the device has the potential to perform multiplexed detection of proteins and proteolytic enzymes.

The combination of the optofluidic SERS device with a portable laser diode and spectrometer could lead to the development of a sensitive system for on-site detection.

The results of this dissertation to develop a sensitive, portable, and automated optofluidic SERS sensor are categorized in the following chapters; In chapter 2, an



overview on Raman scattering, SERS, resonance SERS (SERRS), and optofluidic SERS is presented. In chapter 3, we demonstrate the use of the porous optofluidic SERS device for sensitive detection of a variety of analytes. In chapter 4, the concept of a pump-less optofluidic SERS device is presented by multiplexed detection of aquaculture fungicides. A more automated porous optofluidic microsystem utilizing an integrated on-chip micromixer is examined in chapter 5. In chapter 6, biological sample detection is presented through competitive displacement assay by adding a bio-reaction zone to the device. Finally, chapter 7 discusses conclusions, contributions to the field and the future work.



Chapter 2: Current Trends in Raman Spectroscopy: from Raman Scattering to Optofluidic SERS

In this chapter, we will overview Raman scattering and how metal nanoparticles/nanostructures enhance the scattering to generate a SERS signal. Resonance SERS will be also described. Finally, recent developments in optofluidic SERS will be discussed.

2.1 Raman Scattering

As shown in Figure 2.1, when photons from a laser source with a specific frequency hit a molecule, the majority of light scatters at the same wavelength as the incident light, which is called *Rayleigh scattering*.



Figure 2.1 When incident photons hit a molecule, the majority of the scattered photons stay in the same wavelength, however, a very small portion undergo shift in their energy and wavelength which is called Raman scattering

However, a very small portion of the scattered photons undergo a change in their energy and consequently shift in wavelength due to inelastic energy exchange with



the scattering molecule which was discovered by Dr. C. V. Raman in 1928. This phenomenon is known as *Raman scattering*.

Upon photon impingement, the incident photon excites the molecule from an energy state (either the ground state or an excited energy state) to a higher virtual energy state which is not associated with any transitions in electron levels (Figure 2.2). Then the molecule emits a photon when it relaxes. If the molecule relaxes to a different vibrational state than the initial energy state, there would be a change in photon energy resulting in Raman scattering. The shift in wavelength can be an increase (Stokes) or a decrease (Anti-Stokes) depending on whether photons interacted with a molecule in the ground state or an excited vibrational state. At room temperature, based on Boltzman statistics, the initial state of the molecule is more likely to be the ground state; therefore, Stokes Raman is more common to happen than anti-Stokes Raman.³



Figure 2.2 The scattered photon has no exchange of energy in case of Rayleigh scattering, while in Raman scattering molecule either gains or loses energy to photons.



The shift in Raman scattered photons is related to the vibrational energy states specific to each molecule, and hence the measured wavelength shifts uniquely identify the analyte molecule. Moreover, the intensity of Raman scatterings is proportional to the number of molecules, which allows analyte quantification.

Since the molecule is excited to a virtual energy state, there is no limitation on the frequency of the incident photon, allowing the use of a wide range of laser sources (UV, visible, and IR). Raman intensity is proportional to v^4 , where v is the frequency of the excitation laser.⁴ This means that much higher Raman signal can be achieved by using a UV laser rather than an IR source; however, many samples show strong fluorescence in UV region which can swamp the Raman signal. Therefore, the excitation laser wavelength should be selected based on the application. In case of using IR laser; the lower Raman intensity can be compensated by using higher laser power as well as longer integration times.

There are two benefits of Raman scattering over fluorescence emission; 1) Raman scattering happens faster (roughly 20 femtoseconds) than fluorescence (hundreds of picoseconds to nanoseconds)⁴, and 2) Raman shows much smaller line widths (couple of cm⁻¹) as compared to fluorescence (couple of hundreds cm⁻¹), which results in higher multiplexing capabilities for Raman spectroscopy.

The Raman spectrum of each molecule is presented by photon counts versus the Raman shift. The Raman shift has cm⁻¹ unit and it does not depend on the excitation laser ($\Delta v = v_0 - (v_0 - v_1) = v_1$). Therefore, regardless of the wavelength of the laser source, each molecule has its unique Raman shifts in the Raman spectrum.



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2.2 Surface Enhanced Raman Spectroscopy (SERS)

Unfortunately, Raman scattering is a weak effect since it only happens for a small portion of scattered photons. Thus, in its conventional form, it cannot be applied to detection of trace quantities of analytes in low concentrations due to the extremely small cross section of each molecule. The Raman scattering cross sections are about 14 orders of magnitude smaller than of those of fluorescent dyes.^{5,6}

Enhancement in Raman scattering on a roughened silver substrate was first observed, though not recognized, by Fleischman et al.⁷ in 1974. Three years later Jeanmaire and Van Duyne⁸, and Albrecht and Creighton⁹, discovered that the reason of Raman scattering enhancement is the optical and chemical enhancements from metal nanostructures and nanoparticles. This phenomenon was called *surface enhanced Raman scattering (SERS)*. SERS can provide a huge enhancement, up to 11 orders of magnitude, to the Raman signal, making it comparable to fluorescence in terms of sensitivity.^{6,10}

SERS is the result of the combination of the electromagnetic enhancement provided by the localized surface plasmon resonances at the metal nanostructure surface^{5,11-13} and a chemical effect due to the metal.¹⁴

Basically, localized surface plasmons (LSPs) are electron oscillations localized at the surface of metallic nanoparticles and nanostructures. LSPs are excited by an electromagnetic field (light) at an incident resonance wavelength and result in strong light scattering of the molecule adsorbed onto the surface of the nanoparticle.

The enhanced light scattering is due to the generation of high intensity local electromagnetic fields close to the surface due to the LSP excitation. For



enhancement to occur, the surface needs to be roughened to give a perpendicular component to the plasmon.¹⁵ Figure 2.3a shows excitation of surface plasmons at the surface of a metal nanoparticle. The resonant frequency of the particles depends on the type of metal, particle size/shape, and aggregation state.¹² Figure 2.3b illustrates aggregated silver nanoparticles.



Figure 2.3 (a) Excitation of surface plasmons on metal nanoparticles due to electric field excitation (b) SEM image of aggregated silver nanoparticles.

Another enhancement mechanism called the chemical enhancement is due to the charge transfer between the adsorbed analyte and the nanoparticle. In this case, the exciting radiation interacts with the metal to form an electron–hole pair and energy is transferred to the analyte through the metal to the bonds of the molecule. It is commonly agreed that the dominant factor between the two mechanisms is electromagnetic enhancement which shows eight orders of magnitude higher enhancement.^{15,16}

The most common types of metal nanoparticles for SERS enhancement are gold and silver. Both of these materials display resonance in visible and IR frequency, which is desirable, and results in high enhancement in Raman scattering. Regarding



the size of the particles, it can be tuned to show resonance with different laser wavelengths based on their size. The typical size of nanoparticles is in the range of 10-200 nm and the resonance peak is shifted by changing their size.

Another important factor to gain high SERS enhancement is to have an optimized aggregation state within the metal nanoparticles. An extremely high intensity electromagnetic field is generated between the gaps of aggregated metal nanoparticles. The increased intensity is due to coupling of surface plasmons of close nanoparticles (<~2 nm distance).¹⁷ These high intensity EM field gaps are called "*hot spots*".



Figure 2.4 Effect of spacing between two silver nanospheres forming a dimer on the magnitude of the electric field as a ratio of the incident electric field. Evaluations were carried out using FDTD simulations and Analytical Calculations using the multipole expansion method. Reproduced from Dhawan et al.¹⁸ with permission from The Optical Society of America.

Figure 2.4 shows the effect of spacing between two silver nanoparticles forming a dimer on the electric field magnitude.¹⁸ Salts, like NaCl, Tris-HCl and



other aggregating agents can be added to the metal nanoparticle colloid to induce the formation of hotspots. The hotspots generate an intensive localized electromagnetic field allowing the detection of low concentration analytes.

In addition to hot spots, high intensity electromagnetic fields are generated at sharp features of metal nanoparticles too. Nanoparticles containing sharp edges and corners result in increased electromagnetic fields. This effect is called the *"lightening rod effect"*.¹⁹

SERS is a distance dependent effect since the electromagnetic field strength decreases with distance. Therefore the maximum Raman enhancement occurs if the molecule is adsorbed to the metal surface and it would drop by $(r/(r+d))^{12}$ dependency as it is located further from the surface, where r is the nanoparticle radius and d is the distance of the molecule from the surface.^{11,16}

In addition to high sensitivity of this technique, the narrowband spectral SERS fingerprint enables detection of multiple analytes with a single laser source and filter set, which is generally not easily feasible using fluorescence detection. Also, the intensity of the SERS peaks corresponds directly to the concentration of the scattering molecules, enabling the quantification of the scattering molecule.

Figure 2.5 represents the SERS spectrum of Rhodamine 6G molecule, a commonly used dye in SERS and fluorescence spectroscopy. The SERS peaks identified with arrows are specific to the R6G molecule and identify it within a sample.





Figure 2.5 SERS spectrum of Rhodamine 6G molecule

SERS has been studied widely for a number of sensing applications over the recent decades. SERS detection has been reported for various applications including detection of food and water contaminants such as pesticides^{20–25} for environmental monitoring, or in the area of safety and security such as detection of explosives^{26–29}, or in healthcare for detection of toxins^{30,31}, drugs^{32,33}, metabolites^{34–36}, DNA sequences^{37–42}, proteins^{43–47}, virus and bacteria.^{48–53}

2.3 Surface Enhanced Resonance Raman Scattering (SERRS)

The *Resonance Raman effect* occurs when a molecule is excited by excitation radiation with a frequency that matches an electronic transition of the molecule. This effect may result in up to six orders of magnitude enhancement in Raman scattering allowing the detection of much lower analyte concentration. In this case, high fluorescence is observed too. Since the cross-section of resonance Raman is six orders of magnitude smaller than the cross-section of fluorescence, Raman scattered photons are masked by fluorescence signal in many cases. One way to improve



resonance Raman photons collection and suppress the fluorescence is to use an ultrafast Kerr shutter to separate resonance Raman scattering from fluorescence emission based on their different time dependences which was explained earlier.⁴

Resonance Raman scattering is usually observed with analytes that have a chromophore. This effect has been widely used on biological chromophores, such as heme and chlorophylls molecules. By changing the excitation wavelength, different resonance Raman spectrum of the same molecule can be recorded. If the excitation frequency matches the absorption of a specific bond of the molecule, then the Raman spectrum associated with this part is selectively enhanced and separated from the rest of the molecule.

When the molecular resonance effect is combined with SERS, it results in a very intense Raman scattering which is called *surface enhanced resonance Raman scattering (SERRS)*.⁵⁴ Signal enhancement up to 14 orders of magnitude has been reported using SERRS.⁵⁵ A major benefit of SERRS is that fluorescence is efficiently quenched by the metal surface which effectively prevents the Raman scattering from being masked by fluorescence signal.⁵⁶

In SERRS, the bands associated with the chromophore dominate in the SERRS spectrum. When a chromophore with a resonance frequency in the red region is mixed with metal nanoparticles with plasmon resonance frequency in blue region, the strongest SERRS signal is achieved when the sample is excited with an excitation frequency close to the molecular resonance. This shows the significant effect of the molecular resonance in Raman scattering enhancement in SERRS.⁵⁵



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SERRS has been widely used for detection of biological samples.^{39,57–59} The sensitive for practical approach and specific detection of common biomacromolecules, is to employ SE(R)RS in a labeled immunoassay or DNA hybridization format. The labels, which are often fluorophores or other strong Raman scatterers, are referred to as Raman labels. As opposed to fluorescence-based transduction, however, the Raman labels each generate a unique and narrowband Raman spectral fingerprint upon laser excitation, which enables an increase in multiplexing density as compared to fluorescence while utilizing only a single laser and a single filter set.

In spite of the tremendous power and the reported success of SE(R)RS, it has had a limited impact outside of research labs due to the bulky and costly laboratory equipment and SERS-active substrates that have been used for high sensitivity SE(R)RS detection. One potential way to take advantage of SE(R)RS in practical applications is to integrate it with microfluidic functions which will be explained in the optofluidic SERS section.

The next section will give a brief overview on advantages of optofluidic sensors over conventional detection tools. Moreover, common optical sensing mechanisms that have been integrated with microfluidic systems will be described.

2.4 Optofluidic Microsystems for Detection of Chemical and Biological Molecules

Recent years have seen the emergence of optofluidics as a toolkit to combine optical sensing mechanisms with microfluidic functions.^{60–65} Optofluidic microsystems enable small sample consumption, improved portability, automation,



and reduced cost as compared to traditional bulky systems, such as flow cytometers. Laminar flows in microfluidic systems can effectively transport analytes and nanostructures with desirable optical properties into targeted regions of a photonic sensing platform.

These microdevices have been recently built with polydimethylsiloxane (PDMS), polymethylmethacrylate (PMMA), or cyclic olefin copolymer (COC), which are cheaper than silicon-based microsystems. Attractive properties of PDMS such as optical transparency and a biocompatible surface chemistry along with the ease of fabrication have made it a good choice for fast and cheap microdevice prototyping. Different microfluidic functions, such as micro-valves⁶⁶, microchannels, micro-pumps⁶⁷, and microfluidic mixers⁶⁸ have been integrated into PDMS-based microsystems. Integration of these microfluidic functions allows performing the required laboratory functions faster, easier, and more automated.

Optofluidic microsystems are suitable for detection of biological and chemical samples. Integration of sample preparation, sample delivery, and anlayte detection allows the use of small sample volumes which is required in many detection assays.^{61,65}

In optofluidic sensors, the sensing signal is often generated from refractive index (RI), fluorescence, or surface enhanced Raman spectroscopy (SERS). These optical sensing mechanisms can be combined with microfluidic functions such as mixing, chromatography, on-chip nanoparticle synthesis, and electrophoresis to improve their performance for chemical and biological detection.



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One way to detect chemical and biological samples via optofluidic microsystems is by measuring the refractive index (RI) of the sample. In this labelfree technique, the RI of the solution changes due to the presence of the analytes. RI detection requires a small sample volume, which makes it suitable for detection of chemical and biological targets.

In many optofluidic RI sensors, the electric field can be confined to a small volume, thus enabling a small number of molecules to be detected. Various optofluidic designs have been explored in order to confine the electromagnetic field to a small volume to perform more practical detection. These designs include metallic nanohole-array-based plasmonics^{69–73}, photonic crystal fibers (PCFs)^{74–77}, ring resonators^{78–82}, Fabry–Pérot cavities^{83–85}, and Mach–Zehnder interferometers.⁸⁶



Figure 2.6 (a) SEM image of an optofluidic ring-resonator (OFRR) cross section with an outer radius of 50 μm. (b) The experimental setup of the OFRR and a tapered fiber optic of 4μm in diameter. Reproduced from White et al.⁸² with permission from the Optical Society of America

One example of RI-based optofluidic systems is the optofluidic ring resonator (OFRR).^{78–82} In the OFRR, ring resonators are integrated with microfluidic functions



to improve sample delivery while retaining their high sensitivity. The detection limit of 10⁻⁷ RIU for small molecules has been reported using this technique.⁸⁰ Figure 2.6 shows an example of an OFRR device in which the light is coupled on the surface of a silica capillary via a tapered fiber optic cable. The output signal is changed due to the change in the refractive index of the sample introduced into the capillary as the concentration of target analytes increases.⁸²

Although label-free RI sensing is attractive due to the reduced number of steps in the assay and the real-time readout, fluorescence-based detection has its own benefits, including better sensitivity and higher multiplexing capabilities in many applications. Like RI-based sensing, many different designs have been developed to improve light-matter interaction in optofluidic fluorescence-based detection to improve the sensitivity. These designs include liquid-core waveguides^{87,88} and photonic crystal structures^{89–93} to improve fluorescence collection efficiency.

The antiresonant reflecting optical waveguide (ARROW) design is an example of optofluidic fluorescence detection^{94–96}. ARROW is capable to confine light to a core with a refractive index lower than either of the surrounding cladding layers. Single molecule detection has been demonstrated with a very small sample volume using this technique. Figure 2.7 is an example of an optofluidic ARROW microsystem. The device demonstrated excellent sensitivity for virus detection.⁹⁴





Figure 2.7 (A) Optofluidic device and experimental setup schematic for virus detection. Arrows represent direction of excitation and emission inside the ARROW waveguides; (B) solid-core ARROW waveguide; (C) liquid-core waveguide; (D) photograph of the ARROW biosensor. Reproduced from Rudenko et al.⁹⁴ with permission from Elsevier.

Another approach for optofluidic sensing is based on SERS. Optofluidic SERS has the advantage of label free detection of RI-based detection as well as high sensitivity of fluorescence-based detection. Additionally, optofluidic SERS offers much higher multiplexing capabilities. These benefits make optofluidic SERS an excellent candidate for sensitive detection of analyte for practical applications.

An important issue to consider is that combination of SERS detection and a simple microfluidic system can be detrimental to the detection limit due to the limited sample volume and diffusion-based transport, however, optofluidic techniques has the potential to improve the detection limit by utilizing microfluidic functions and make



the sensing platform suitable for real-world applications. A detailed overview on optofluidic SERS will be presented in the next section.

2.5 Optofluidic SERS: Synergizing SERS and Microfluidics for Chemical and Biological Analysis¹

As explained earlier, SERS leverages the specificity of Raman scattering and the sensitivity provided by localized plasmonic effects for applications in chemical and biomolecular detection. However, nearly four decades after the first report of SERS, practical uses of the technique remain limited. Optofluidic SERS—the synergistic use of microfluidics to improve the performance of SERS—may finally lead to practical devices for chemical and biomolecular detection.

In this section, we describe recent advances in optofluidic SERS microsystems that have been developed to improve the performance and applicability of SERS. These techniques include designs that improve the light–analyte interaction, that perform active or passive concentration of metal nanoparticles and/or analyte molecules, and that utilize microfluidic techniques to improve functionality.

Photonic-based biological and chemical sensing techniques are often categorized either as label-free (e.g., refractive index transduction) or as labeled (e.g., using fluorophore-conjugated biorecognition molecules). It is commonly accepted that label-free techniques enable direct detection with fewer steps while fluorescentbased techniques provide improved detection limit. Surface enhanced Raman spectroscopy (SERS) has continued to gain in popularity as an alternative

¹ This section is adapted from: Ian M. White, Soroush H. Yazdi, and Wei W. Yu, Optofluidic SERS: synergizing photonics and microfluidics for chemical and biological analysis, *Microfluidics and Nanofluidics*, 12, 205-216, 2012



transduction method. In many implementations, SERS can offer the simplicity of label-free detection while providing the sensitivity of fluorescent-labeled techniques. When utilized in a labeled detection paradigm, such as when biorecognition molecules are conjugated to plasmonic nanostructures, SERS can offer significantly denser multiplexing as compared with fluorescence detection while requiring a simpler optical system.

Raman spectroscopy enables these advantages because of the specificity of the acquired signal. Upon laser light excitation, Raman-scattered photons from a molecule reveal the landscape of vibrational energy states of the molecule, which are unique to any molecule. Thus, detection of the Raman scattered photons provides a unique spectral fingerprint that can be used to identify the molecule and its characteristics. Unfortunately, Raman scattering is an extremely weak effect and thus it cannot generally be applied to detection of trace quantities of analytes in its conventional form. Nearly 40 years ago, however, it was discovered that noble metal nanostructures provide a boost of many orders of magnitude to the Raman signal for molecules interacting at the surface.^{7–9}

This effect, surface enhanced Raman scattering, is the result of the combination of an electromagnetic enhancement provided by the localized surface plasmon resonances at the metal nanostructure surface^{5,13,97} as well as by a less understood chemical effect at the metal surface.¹⁴ The power of the SERS technique was realized 15 years ago with the demonstration of single molecule identification using SERS.^{6,10,14,98}



In general, SERS is capable of performing label-free detection on small molecules, as the spectral bands can easily be identified and distinguished. For macromolecules, such as large protein and DNA molecules, it is more common to employ SERS in a labeled immunoassay^{45,46,57,99} or hybridization format.^{39,42,53,57,58,100–102}

The labels, which are often fluorophores or other strong Raman scatterers, are referred to as Raman reporter probes (RRPs). As opposed to fluorescence-based transduction, however, the RRPs each generate a unique Raman spectral fingerprint upon laser excitation, which enables much denser multiplexing than fluorescence while utilizing only a single laser and a single filter set.^{37,103} These conceptual advantages make SERS an intriguing potential choice for a number of translational applications in molecular detection.

Despite years of research and a mounting number of published reports, SERS has had a relatively small impact outside of the research laboratory. Meanwhile, over the past decade a trend has emerged in photonic biosensing in which the detection head is integrated with microfluidic functions into a microsystem; this is generally thought to improve the practical use of the photonic device. Implementing SERS in a microfluidic environment provides the advantage of functional integration of automated sample processing and delivery. For example, a number of reports have shown on-chip mixing of metal nanoparticles and target analytes in a microfluidic channel immediately before SERS detection within the channel.^{30,59,104,105} In addition, one report demonstrated the capability to synthesize SERS-active metal nanostructures within a microfluidic channel¹⁰⁶, while another report leveraged



optical tweezers within a microfluidic channel to construct metal nanoparticle aggregates to increase SERS activity.¹⁰⁷

While the integration of these and other microfluidic functions is an advantage, the performance of SERS can be limited when conducted within a microfluidic environment. Figure 2.8 compares a conventional SERS detection method with microfluidic-based SERS. Today, SERS measurements are commonly performed by fabricating a gold or silver nanostructured substrate and drying the sample onto the substrate (Fig. 2.8a). When SERS was initially implemented in microfluidics, two common approaches were utilized: mixing the sample with a silver colloid in a microfluidic channel (Fig. 2.8b), or passing the sample through a microfluidic channel that has a silver or gold nanostructured substrate at the bottom of the channel (Fig. 2.8c). When performing SERS detection with a colloid, the acquired Raman signal intensity can be reduced as compared with conventional SERS detection because there are fewer analyte molecules that have adsorbed onto or become bound to SERS-active surfaces within the detection volume (Fig. 2.8b vs. a). Likewise, when using a 2D SERS substrate at the bottom of a microfluidic channel, the acquired signal intensity is often worse because under laminar flow the analyte is transported to the SERS substrate only by diffusion, which is less effective than drying the sample onto the SERS-active surface (Fig. 2.8 c vs. a).





Figure 2.8 (a) In conventional SERS, a sample droplet is dried onto a SERS-active substrate; target analyte molecules are concentrated onto the substrate after drying. (b) In one form of microfluidic SERS, analyte molecules are mixed with a solution of nanoparticles and passed through a microfluidic channel under laser illumination. (c) In another form of microfluidic SERS, a SERS-active substrate is incorporated as the bottom of a microfluidic channel. In b and c, the density of target analyte molecules adsorbed at SERS-active locations within the SERS detection region is much lower compared with conventional SERS techniques

Over the past few years, some in the SERS community have drawn upon optofluidics techniques to improve upon the performance of and add functionality to SERS microsystems. Optofluidics has emerged recently out of the emphasis on the integration of photonics into microsystems.^{60–63,65,108}

We define optofluidics to imply a synergistic relationship between photonics and microfluidics in which microfluidics improves the function or performance of the photonics and/or photonics improves the function or performance of the microfluidics.



Numerous examples of optofluidics-based molecular detection have been reported recently. In label-free refractive-index-based detection, the concept of micro/nanofluidic flow-through devices is replacing planar biosensors.^{69,71,109} In these microsystems, the sample is passed through micro/nanochannels within the sensor head [e.g., nanohole arrays^{69,71} or Fabry–Perot cavities with nanochannels¹⁰⁹, as opposed to being passed over the top of the sensor head, thus eliminating the strong dependence on diffusion and dramatically improving performance. One recently reported example of optofluidic-based fluorescence detection is the use of a capillary-based microfluidic channel in which the cross-section acts as a ring resonator (the optofluidic ring resonator, or OFRR). This device has been used in conjunction with Förster resonance energy transfer (FRET) to detect DNA hybridization.¹¹⁰

To understand how optofluidic concepts can be applied to SERS microsystems to improve the performance, we consider the parameters related to the measured power of a Raman signal:

$$P_{Raman} \alpha \quad I \times \sigma \times N \tag{1}$$

where I is the laser excitation intensity in the detection volume, σ is the Raman scattering cross-section, and N is the number of analyte molecules within the detection volume. When considering SERS, N becomes the number of analyte molecules interacting with the metal nanostructures within the detection volume, while σ includes the enhancement (electromagnetic and chemical) provided by the metal nanostructures (in reality, the electromagnetic enhancement is locally increasing the intensity I, but for convenience, we group the enhancement into the cross-section term). For the special case of surface enhanced resonance Raman


spectroscopy (SERRS), in which the excitation laser wavelength matches the optical absorption of the target molecule, the Raman scattering cross-section σ is further increased.⁵⁴ Taken together, Eq. 1 demonstrates that to maximize the measured SERS signal, a system should aim to maximize the intensity in the detection volume, the enhancement provided by the metal nanostructures, and the number of target molecules that interact with the nanostructures within the detection volume.

Herein, we evaluate how the concepts of optofluidics can be applied to improve the performance of SERS microsystems. Most reports published to date are focused on improving SERS performance by increasing the parameter N. We will first present three categories of optofluidic SERS techniques that aim to increase detection performance:

(i) Photonic structures that expand the detection volume, and thus increase N.

(ii) Active techniques that increase target analytes and their interaction with metal nanostructures, thereby increasing N.

(iii) Passive techniques that increase nanoparticle-analyte conjugates in the detection volume, and thus increase N.

We will then discuss the possibility for increasing the detection performance of SERS microsystems by incorporating optically resonant structures into the detection volume, which can increase the parameter I from Eq. 1.



2.6.1 Photonic Crystal Waveguides for Optofluidic SERS

Photonic crystal fiber (PCF) utilizes an array of longitudinal holes along the optical cable to impart special transmission properties, such as particular spectral characteristics or tolerance to nonlinearities. Recently, the air cavities in PCF have been assigned the additional function of microfluidic sample containment. Thus, for a properly designed PCF, light propagates along the fiber, interacting with the sample, which is contained throughout the entire length of the channel. In the case of SERS, the excitation light acts as a Raman pump along the fiber, and Raman-scattered photons are also guided along the fiber to the detector (Fig.2.9 a). As a result, the detection volume extends along the entire length of the PCF, as opposed to comprising only a small spot on a SERS-active substrate or a small volume in a cuvette at which the excitation laser is focused. This extension of the detection volume increases the number of analyte-nanostructure conjugates (N in Eq. 1), and thus improves the detection performance of SERS.

A number of published reports have demonstrated the concept of using PCF for optofluidic SERS.^{111–113} In general, there are two parallel approaches to form a SERS detection system from PCF. In work by Yang et al. the core of a hollow-core fiber is filled with the sample in a silver colloid, and thus the excitation light propagates directly along with the sample (Fig. 2.9b). A detection limit of 100 pM for Rhodamine 6G (R6G) was achieved.





Figure 2.9 Increasing N (Eq. 1) by extending the detection volume. (a) Photonic crystal structures can be used to confine and guide light along a microfluidic channel. (b) Excitation light guided along with the sample in the hollow core of a PCF, as in Yang et al. 2010. (c) Excitation light guided in the solid core of a PCF, such that the evanescent field interacts with the sample, as in Khaing Oo et al. 2010

In an alternative approach, Khiang Oo et al. utilized a solid core fiber and loaded the sample into the hollow channels that form the cladding (Fig.2.9c). In that work, metal nanoparticles were first immobilized onto the surface of the hollow channels, and then the sample was loaded. Because the fiber cable has a solid core, the evanescent field of the guided mode serves to excite the Raman scattered photons. A detection limit of 100 pM for R6G was also achieved with this structure.



The optofluidic concept of extending the sample volume along a liquid lightguiding structure has also been demonstrated on-chip. Measor et al. utilized an antiresonant reflecting optical waveguide (ARROW) structure to create a liquid core waveguide on a chip.¹¹⁴ Light is coupled into the ARROW structure via an adjacent on-chip waveguide, while the liquid sample is also loaded into the ARROW structure from an on-chip microfluidic channel. While the on-chip nature of this structure limits the length of the detection volume as compared with the PCF, the on-chip implementation may have practical advantages when considering the benefits of system integration.

2.6.2 Concentration with Active Microfluidic Techniques

For decades, a simple trick has been used to increase the parameter N when performing SERS in a bulk environment; the sample is dried onto a surface. Clearly, this is difficult to do within a microfluidic channel. However, alternative techniques have been developed to transport a large number of the target analyte molecules from the bulk solution to the detection volume. In one example, Cho et al. leveraged the conductive properties of a nanostructured SERS-active surface at the bottom of a microfluidic channel; it is used as an electrode to attract charged analyte molecules from the bulk solution, as illustrated in Fig. 2.10a. Using this approach, the authors were able to detect the Raman signal for 10 fM adenine, an improvement of eight orders of magnitude over the non-concentrated case in which diffusion is the only mass transfer mechanism to deliver the analyte molecules to the SERS substrate.¹¹⁵



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Figure 2.10 Increasing N (Eq. 1) by concentrating the number of analyte molecules adsorbed to SERS-active hot spots in the detection volume. (a) Electro-active concentration of analyte molecules at a SERS-active surface, as in Cho et al. 2009. (b) Concentration of silver nanoparticles and analyte molecules using a nanofluidic channel. Reprinted from Wang et al. 2009. (c) Microhole array for "flow-through" optofluidic SERS. Reprinted with permission from Guo et al.¹²², Copyright 2012, American Chemical Society

Active forces have also been used to concentrate analyte molecules bound to silver nanostructures into the detection volume as a method to improve the SERS detection performance. Huh et al. fabricated electro-active microwells into a microfluidic chip in which opposing electrodes were located at the top and bottom of the well.⁵⁷ Oligo-modified nanoparticles were loaded into the chip and electrokinetic forces between electrodes cycled the nanoparticles in the microwell, causing them to mix with the sample, which contained the target oligo sequence. After mixing, the nanoparticles were then driven to one of the electrodes and concentrated within the



detection volume. Using this method, the authors have reported a number of biologically significant results. In the initial demonstration, the authors were able to detect 30 pM TAMRA-labeled oligonucleotide sequences of the Dengue virus.⁵⁷ Later, the same research group utilized this optofluidic microsystem to detect single-nucleotide polymorphisms (SNPs) in DNA sequences using the ligase detection reaction to link the reporter molecule with the metal nanostructure in the case of an SNP.¹⁰²

Furthermore, the multiplexing capabilities of SERS were demonstrated in this work, as three K-Ras oncogene alleles were detected simultaneously at a concentration of 10 pM. Importantly, while many optofluidic SERS techniques presented to date use purified small molecules for characterization, the work presented for the electro-active microwell chip demonstrates biologically significant applications of SERS.

Similar to the electro-active microwell system, Hwang et al. recently reported the electrokinetic concentration of metal nanoparticles and adsorbed analyte molecules in a liquid sample sandwiched between two electrode plates.¹¹⁶ However, unlike other electrokinetic SERS devices, in this report one of the electrodes is formed from a photoconductive layer. As a result, when the excitation laser is focused onto the photoconductive plane and an AC voltage is applied across the electrodes, charged particles are concentrated at the activated location of the photoconductive plane (i.e., the exact location of the excitation laser focusing spot). As a result, nanoparticles and adsorbed analytes can be concentrated and analyzed at any desired location within the fluidic microcell. The authors have termed this technique



as optoelectrofluidic SERS. While the initial report of optoelectrofluidic SERS presents a poor detection limit (50 μ M adenine), we expect that optimization of the technique will lead to detection limits closer to that achieved by the electro-active microwell concentration device reported by Huh et al., described above.

In addition to electrokinetic forces, magnetic forces provide another mechanism for actively concentrating analyte molecules into the SERS detection volume, which again increases the term N in Eq. 1. Han et al. utilized magnetic beads coated with silver nanostructures as a SERS-active substrate.¹¹⁷ Whereas conventional SERS techniques may use a static substrate, in this case mobile magnetic beads that can mix throughout the sample serve as the substrate; this provides an advantage in terms of mass transport of target analyte molecules to the SERS substrate. After mixing these mobile SERS-active substrates with the sample, a magnetic field concentrates the beads into a small detection volume. Malachite green was detected down to 10 ppb using this technique.

2.6.3 Concentration with Passive Micro/Nanofluidic Techniques

While active concentration of analytes at the SERS-active substrate is an effective optofluidic technique to increase the SERS signal, this improvement may come at the cost of increased fabrication steps to incorporate the active control elements. Therefore, it is also useful to consider the passive concentration of analyte-nanoparticle conjugates within nanofluidic elements. This concept was first reported by Wang et al. who formed a channel 40 nm in height in a glass substrate that bridged two microfluidic channels.¹¹⁸ Gold nanoparticles loaded into the microchannel become trapped at the inlet of the nanochannel, forming a high-enhancement



detection zone (Fig. 2.10b). As the sample is driven through the channel, the analyte molecules are captured at the surfaces of the nanoparticles that are lodged at the channel inlet. The authors reported a detection limit of 10 pM adenine in these experiments. In later work, the same group used this concept to detect β -amyloid protein¹¹⁹ and subsequently to obtain structural information from BSA and insulin proteins.⁴⁴ While these reports make clear the advantage of using a nanofluidic channel to trap and concentrate nanoparticles and adsorbed analyte molecules, the nanofabrication of microchannels into glass substrates can be difficult, and thus may not provide significant advantages as compared with integrating active control components.

More recently, Park et al. demonstrated the fabrication of a nanofluidic channel using the controlled collapse of polydimethylsiloxane (PDMS), the most popular material for soft-lithography microfabrication.¹²⁰ Oligo-labeled gold nanoparticles, which had been reacted with 3 nM of TAMRA-labeled complementary target, were loaded electrophoretically. As expected, the Raman signal for TAMRA increased significantly during the first minute of loading, showing that the nanoparticles and bound target molecules were being concentrated into the detection volume. In comparing the two aforementioned approaches, the PDMS device appears to be simpler to fabricate, but the hydrophobic nature of PDMS makes it difficult to load; as a result, electrophoretic pumping is required.

2.6.4 Three-dimensional Micro/Nanofluidic SERS Substrates

Figure 2.8c above illustrated a conventional technique for a SERS microsystem in which the sample is passed across a two-dimensional SERS-active



substrate. The performance is limited by diffusion of analyte molecules to the substrate. Recently, Liu et al. have extended the microfluidic SERS-active substrate into three dimensions by trapping metal nanoparticles throughout a porous polymer monolith in a microfluidic channel.¹²¹ The nanoparticle-functionalized monolith presents a tortuous path through which the sample passes, creating nearly continuous opportunities for analyte molecules to adsorb to a metal nanoparticle. Thus, as opposed to relying on diffusion to deliver the analyte molecules to the SERS-active substrate, the analyte molecules are essentially passing through the SERS substrate. With this monolith-based three-dimensional SERS substrate, the authors reported a detection limit of 220 femtomoles of R6G.

In a similar but more ordered approach, Guo et al. created a three-dimensional SERS-active surface by fabricating a multihole capillary; the 190- μ m glass capillary has nearly 3,000 "holes" (2.1 μ m each) in the cross-section, which serve as a microfluidic array (Fig. 2.10c).¹²² Gold nanoparticles are attached to the walls of each channel, creating a three-dimensional SERS-active structure. A detection limit of <1 pM R6G is reported. This approach builds upon the new optofluidic trend of "flow-through" sensing, in which the sample flows through a nanofluidic biosensor instead of flowing over a planar sensor.^{69,71,109} Just as with the monolith, the flow-through optofluidic device dramatically reduces the mass transport limitations of conventional open microfluidic channels.

In Fig. 2.8, we illustrated the challenges involved when translating SERS to microfluidic devices; compared with conventional sample application techniques, typical microfluidic techniques are hindered by poor interaction between target



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molecules and the metal colloid or nanostructured surface. Previous sections present two optofluidic paradigms (active and passive) to promote interaction between target molecules and the SERS-active materials. Both classes of optofluidic devices are able to overcome the challenges of microfluidic SERS devices. While it is premature to predict which technique will ultimately have a commercial impact, it is nonetheless instructional to compare the active and passive optofluidic SERS methodologies.

In general, the active techniques promote interactions between target molecules and the SERS-active nanostructures and concentrate the target molecules within the detection volume through the use of forces, such as electrokinetic forces. Thus, the devices require the incorporation of the active elements, such as electrodes and control circuitry in the case of electrokinetic devices. On the other hand, although the passive devices do not require the fabrication of the active elements, the nanofluidic devices may require complicated fabrication or additional fabrication steps to create the passive concentration elements. Furthermore, the devices based on single nanofluidic channels presented above may be more prone to clogging, are limited in sample throughput, and may have poor repeatability due to variations in aggregation at the nanofluidic channel.

The three-dimensional nanofluidic device presented above was shown to be repeatable, had good sample throughput, and were not prone to clogging.¹²¹ However, they have not yet been evaluated with complex biological samples, which are believed to cause problems in channels with small dimensions. Assuming that the passive optofluidic devices can overcome the issues with sample throughput and clogging, we believe that ultimately the technology that leads to the devices with the



lowest cost per chip will have the greatest impact in commercial applications, including environmental testing, defense, and clinical assays.

2.6.5 SERS Excitation by Optofluidic Resonators

In the optofluidic approaches described above, the SERS detection performance is improved by increasing the number of analyte molecules in the SERSactive detection volume, either through the use of photonic crystal structures to extend the detection volume, or through microfluidic techniques that concentrate analyte molecules into the detection volume. However, returning to Eq. 1, we see that an alternative approach to improving the SERS performance is to increase the optical intensity that excites the sample. One method to increase the optical intensity within the detection volume is to leverage optically resonant structures. Examples of optical microresonators include microspheres, waveguide ring resonators, microtoroids, Fabry-Perot cavities, and photonic crystal structures.^{109,123-128} Optically resonant structures serve as photon traps, which leads to a dramatic increase in the optical intensity within the resonator as compared with the intensity that is incident upon the resonator. For example, using the well-established coupling theory of optical ring resonators¹²⁹, it can be shown that a ring resonator with a Q-factor of 10^6 can have an optical enhancement of two to three orders of magnitude when operated at critical coupling.128

The first demonstration of the use of an optical resonator integrated into a microfluidic channel for SERS excitation was based on the optofluidic ring resonator (OFRR)¹²⁸; the cross-section of the capillary serves as a ring resonator while the sample is delivered through the microfluidic capillary.



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More recently, planar photonic crystal structures have been utilized as an optically resonant substrate for SERS excitation.^{130–132} In each of these examples, the resonators create a high-intensity optical field at the surface of the resonator.

We expect that the true value of using optical resonators as a substrate for high-intensity SERS excitation will be realized when the resonant structures are combined with the analyte-nanoparticle pre-concentration approaches described in previous sections. While the pre-concentration methods are able to increase the number of analytes (N in Eq. 1) in the SERS-active detection volume by many orders of magnitude, the optically resonant structures promise to increase the optical intensity (I in Eq. 1) by two to three orders of magnitude. Thus, as the optofluidic SERS approaches reported in this chapter exhibit detection limits on the order of picomolar to femtomolar concentrations, the synergistic combination of optical resonators with micro/nanofluidic concentration is expected to push the detection limits into the attomolar range.

2.7 Summary

While the dramatic signal enhancement of SERS was discovered nearly 40 years ago, today there are still only a small number of practical implementations for biological and chemical analytics. Microfluidic integration is often thought to be a common road to practical implementations for optical sensing technologies, but in the case of SERS, a simple microfluidic translation can be detrimental to the detection performance. However, the new paradigm of optofluidics, in which synergy between photonics and microfluidics increases performance and functionality, is enabling dramatic progress in SERS-based microsystems. A number of recent reports were



reviewed here that demonstrate the use of optofluidic techniques to improve the detection performance of SERS by several orders of magnitude, thus matching or exceeding the performance of traditional SERS measurements while retaining the benefits of integrated microsystems.

As SERS becomes more familiar as an option for biological and chemical analytics, and as the cost of microsystem fabrication drops, we expect that the advantages of SERS, discovered decades ago, will finally be utilized in practical applications. In the next chapter, we will present a highly sensitive, portable, and automated porous optofluidic SERS microsystem. This easy-to-fabricate device enhances Raman scattering by passively concentrate the sample. Sensitive detection of a variety of analytes is presented



Chapter 3: A Porous Optofluidic Microsystem for Highly Sensitive and Repeatable SERS Detection²

3.1 Introduction

As already stated in the previous chapter, a simpler optofluidic SERS approach is to employ a fluidic design that passively concentrates analytenanoparticle conjugates into the detection volume. Nanoparticles and adsorbed/bound analyte in the sample are concentrated as they flow into the channel; there is no need for additional active components in the device to concentrate the sample. Figure 3.1b illustrates this concentration effect at the nanofluidic channel inlet; this effect is contrasted with an open microfluidic channel in Fig. 3.1a, in which no concentration occurs and thus the number of SERS-active regions in the detection volume at any given moment is relatively low. Passive concentration has been accomplished by fabricating a single nanofluidic channel to accumulate nanoparticle-analyte conjugates.^{118–120} These reports show excellent detection performance.

However, transport through a single nanochannel potentially limits the throughput and creates opportunities for clogging the channel. Moreover, fabrication of a single nanochannel is complex and may not be as repeatable as typical microfabrication.

² This chapter is adapted from: Soroush H. Yazdi and Ian M. White, A nanoporous optofluidic microsystem for highly sensitive and repeatable SERS detection, *Biomicrofluidics*, 6, 014105, 2012. (selected for publication in the Virtual Journal of Nanoscale Science and Technology and the Virtual Journal of Biological Physics Research)





Figure 3.1 Nanofluidic trapping vs. open-channel microfluidics. (a) In an open channel, nanoparticles are poorly concentrated. (b) A nanochannel traps silver nanoparticles (Ag NPs) into the detection volume. (c) Packed silica spheres form a porous matrix, which is capable of trapping a high number of Ag NPs into a relatively large detection volume without clogging. An optical fiber can be aligned to the porous matrix.

In this work, we utilize a three-dimensional porous matrix to concentrate silver nanoparticles with adsorbed analyte molecules for SERS detection. The concept is illustrated in Fig. 3.1c. This device is simpler and more robust to create, as nanofabrication is not required. A microchannel is partially packed by porous silica



microspheres against a narrowing section of the microfluidic channel. As the sample is loaded through the porous matrix, analyte-nanoparticle conjugates are trapped, leading to an increase in the number of SERS-active hot spots and analyte molecules in the detection volume (Fig. 3.1c), which results in an increased Raman signal. Numerous porous channels, inherently created within the matrix of packed silica microspheres, enable high throughput and reduced sample-loading time as compared to a single nanochannel. Moreover, the 3D porous matrix is less prone to clogging due to the high number of available channels within the matrix. Additionally, our design incorporates integrated fiber optic cables. Two channels are created for locating the fiber optic cables into the device, aligned to the detection volume. By using large-core multimode fiber optic cables, we create a relatively large detection volume as compared to typical microfluidic SERS devices. This greatly improves the chip-to-chip detection repeatability of the device because a large number of nanoclusters are concentrated into the detection volume, which decreases the randomness that is historically associated with SERS-based sensors that rely on a small detection volume. Furthermore, as a result of integrating fiber optic cables, the device requires no optical alignment, which can lead to portable applications and onsite detection.

3.2 Experimental Section

3.2.1 Materials

Silicon wafers were purchased from University Wafer (South Boston, MA). AZ 4620 photoresist from AZ electronic materials (Branchbug, NJ) was used to



pattern and mask the wafer for deep reactive ion etching (DRIE). Sylgard 184 was acquired from Dow Coring (Midland, MI) and used to create polydimethylsiloxane (PDMS) devices in the standard 10:1 ratio. Tridecafluoro-1,1,2,2-tetrahydrooctyl-1-trichlorosilane was purchased from Pflatz and Bauer (Waterbury, CT). Porous silica microspheres (15 µm diameter, 6 nm pore size) were obtained from Kisker Biotech GmbH & Co. (Steinfurt, Germany) to form the porous matrix. Silver nitrate, sodium citrate, and trizma base were obtained from Sigma-Aldrich (St. Louis, MO). Rhodamine 590 chloride, also known as Rhodamine 6G (R6G), was purchased from Exciton (Dayton, OH). Malathion was purchased from Cerilliant (Round rock, TX). All materials were used as received.

3.2.2 Preparation of Silver Colloid

Silver nanoparticles were synthesized by the commonly used method of Lee and Meisel.¹³³ Briefly, 90 mg of silver nitrate was added to 500 ml of deionized water. The solution was heated in a flask while stirring. Upon boiling, sodium citrate (100 mg) was added, and the solution was boiled for 10 min. After the color of the solution became greenish brown, it was removed from heat. 10 mM Tris-HCl (pH 8.2) was added to the silver nanoparticle solution to promote aggregation before running each experiment. To determine the nanoparticle size and clustering density, the colloid was dried onto a wafer and imaged with a scanning electron microscope (SEM). According to the images, the typical silver nanoparticle size is 50 nm, and typical clusters contain tens of nanoparticles.



3.2.3 Fabrication of the Optofluidic Device

The PDMS microfluidic device was fabricated with typical soft lithography methods. PDMS is selected for the optofluidic device because of its optical transparency and low auto-fluorescence.^{134,135} A silicon wafer was patterned using standard photolithography and channels were etched by DRIE to a depth of 125 μ m. AZ 4620 photoresist was selected as the mask during DRIE because of its relatively high thickness. The channel height is set to be 125 μ m to match the standard size of fiber optic cables. PDMS was cast onto the silicon wafer following vapor-phase silanization with fluoro-silane. After casting PDMS, vacuum was applied to remove air bubbles; the PDMS was then cured at 60°C for 4h. Finally, the PDMS channels were sealed onto a piranha-cleaned glass substrate through corona treatment and stored overnight at 60°C.

Micrographs of the assembled device are presented in Fig. 3.2. To trap silica spheres, a frit structure is designed into the channel. The 125 μ m channel narrows to a width of 7 μ m at the frit (this is thinner than necessary; we designed it as thin as possible to enable us to attempt a range of silica sphere sizes). The 15 μ m silica microspheres were diluted in deionized water to 5 mg/ml. A 1 μ l droplet of silica microspheres was placed at the channel inlet and the vacuum was applied from the outlet. This volume has been selected because it packs the microspheres just within the detection volume, as shown in Fig. 3.2. Chips were used within 1 day of assembly.

Two multimode fiber optic cables (Thorlabs, Newton, NJ) were inserted into the device through channels created for this purpose. The fiber optic cables have a



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105 μ m core diameter and a 125 μ m cladding diameter; the ends of the fibers were cleaved (Fujikura CT-04B fiber optic cleaver) to minimize light scattering. The distance from the fiber optic tips to the detection zone in the microfluidic channel was set to be 80 μ m; this is the minimum distance that can prevent sample leakage from the microfluidic channel into the fiber optic channels.



Figure 3.2 (a) Micrograph showing packed microspheres and integrated fiber optic cables. (b) Silver nanoparticles (AgNPs) are trapped in the silica microsphere matrix. (c) Excitation and collection is performed by integrated fiber optic cables. (d) Experimental setup: the sample is loaded with a syringe pump. The fiber optic cables are connected to a diode laser and a Raman spectrometer.



3.2.4 Scanning Electron Microscopy

We recorded SEM images of silver nanoparticles in the matrix of silica microspheres. Silica microspheres were packed into the microfluidic channel and then the silver colloid (described above) was loaded into the channel. The PDMS was then peeled from the glass base; the packed microspheres remained in the channel. Carbon was sputtered onto the device, including the exposed beads in the channel.

3.2.5 SERS Measurements

One of the integrated fiber optic cables carries excitation light from a diode laser (785 nm, 15 mW, Ocean Optics, Dunedin, FL), while the other collects the Raman-scattered photons (Fig. 3.2). Different angles between the two fiber optic cables (from 0° to 180°) were investigated using various device designs to optimize the collection of Raman photons; 90° proved to be the most efficient angle, which is in agreement with a previous report by Ashok et al.¹³⁶ As illustrated in Fig. 3.2, excitation and collection fiber optics were connected, respectively, to the 785nm diode laser and the Raman spectrometer (iHR550 Horiba JY). A band pass filter and a high pass filter (Omega Optical, Brattleboro, VT) used to reduce the optical background were located at the excitation and collection, respectively. For each experiment, the aggregated silver nanoparticles were mixed with selected concentrations of R6G for 15 min. The solution was then introduced into the channel at a flow rate of 2 μ /min for 2 min (consuming 4 μ) using a digital syringe pump (Fischer Scientific, Inc.). R6G concentrations of 100 pM, 1 nM, 10 nM, and 100 nM were each tested on three devices. A 1-s exposure time was used for 10 nM and 100



nM R6G. For the two lower concentrations, a 5-s exposure time was used. In all cases, the software automatically translated the measured optical intensity to counts/second. SERS measurements were also performed in the microsystem using the organophosphate malathion. Malathion was diluted in silver colloid solution down to 12 ppb and introduced into the channel at a flow rate of 2 μ l/min for 5 min. A 5-s exposure time was used to collect Raman scattered photons.

3.3 Results and Discussion

A micrograph of the trapped microspheres within the microfluidic channel is shown in Fig. 3.2a. The packed porous silica microspheres act as a three-dimensional porous matrix to concentrate silver nanoparticles and adsorbed analyte molecules. Figure 3.2b shows the silica matrix after loading silver nanoparticles into the channel; the darkened region is the trapped nanoparticles. Scattered light from the microsphere matrix due to the excitation light from the fiber optic cable is shown in Fig. 3.2c.



Figure 3.3 SEM micrograph of the silica microspheres packed into the microfluidic channel after running silver nanoclusters through the channel. The bright spots on the silica spheres are silver nanoclusters that became trapped in the matrix.



An SEM of the silica microsphere matrix inside the channel is presented in Fig. 3.3. As shown in the micrograph, silver nanoclusters are coating the surface of the silica beads with relatively high density. The clusters range in size from a few nanoparticles to a few tens of nanoparticles or on the order of 100 nm–1 μ m. It is clear from this image that a relatively large number of SERS-active hot spots exist within the detection region as compared to the case of an open-channel system (i.e., Fig. 3.1c versus Fig. 3.1a).

To illustrate the capability of the device to effectively concentrate silver nanoparticles and adsorbed analyte, we recorded the Raman spectra at 20-s time intervals while loading the sample (Fig. 3.4). The well known Raman peaks of R6G at 1310, 1363, and 1509 cm⁻¹ are visible after only a few seconds of loading; within 2 min, the R6G spectral bands increase dramatically.



Figure 3.4 Time-dependent accumulation of SERS signal as silver nanoparticles with adsorbed R6G are trapped and concentrated within the porous matrix. R6G concentration in colloid=100 nM. Spectra are shifted vertically for visual clarity.



After 2 min of sample loading time, the signal exhibits saturation; even after 15 min of sample loading, the signal did not increase further. Thus, 2 min was determined to be the optimal sample loading time for the parameters used here. In all subsequent experiments with R6G, the sample is loaded for 2 min before the measurements are taken.

Intuitively, the trapping of silver nanoparticles with adsorbed R6G molecules provides a performance improvement as compared to an open microfluidic channel because of the increase in the number of analyte molecules in SERS-active hot spots within the detection volume.



Figure 3.5 Within the porous matrix, the SERS signal is greater than 250 times more intense as compared to the open channel. R6G concentration in colloid=100nM.

To quantify the performance increase as compared to open-channel microfluidic SERS, the respective spectra of 100 nM R6G in silver colloid were measured in an open microfluidic channel and in the packed-microsphere matrix. In



both cases, the sample was loaded for 2 min at 2 μ l/min. As shown in Fig. 3.5, the signal is more than 250 times stronger when using the packed microsphere matrix due to accumulation of analyte molecules and the additional formation of hot spots.

To determine the detection limit, the chip-to-chip repeatability, and the quantitative capabilities of the SERS device, we loaded various concentrations of R6G (100 pM–100 nM) in silver colloid into packed-microsphere matrices for 2 min. Each concentration test was performed on three separate chips. Figure 3.6 displays the mean intensity and standard deviation of the 1509 cm⁻¹ Raman peak for each concentration of R6G. The Raman intensity is linearly proportional to the R6G concentration as depicted in Fig. 3.6a.



Figure 3.6 (a) Mean intensity of the 1509cm⁻¹ Raman peak for various R6G concentrations. Error bars represent standard deviation, N=3. (b) Measured SERS signal after 4 μl of 100 pM R6G (400 attomoles) is loaded into the microchannel.

The linear trend and the low standard deviation demonstrate that this optofluidic SERS device is repeatable and can be utilized for quantitative detection of analytes. The high chip-to-chip repeatability is likely a result of the use of integrated multimode fiber optic cables. A high number of silver nanoclusters are concentrated into the relatively large detection volume defined by the fiber optic cables, which



reduces the statistical variation that is common for SERS techniques that use a small detection area or volume. Furthermore, the integrated fiber optic cables ensure that the detection volume is exactly the same from chip to chip and measurement to measurement; this may not be the case for measurements with typical Raman microscopes, which require manual focusing and alignment.

The recorded Raman spectrum for a concentration of 100 pM R6G is presented in Fig. 3.6b. The sample was loaded at 2 μ l/min for 2 min, which implies that only 400 attomoles of R6G molecules were loaded into the device. Nonetheless, the 1310, 1363, and 1509 cm⁻¹ Raman peaks are clearly visible in the recorded spectra. Thus, we can conclude that the use of the porous channel results in a detection limit of 400 attomoles of R6G in silver colloid solution.

Although R6G is a common model analyte for characterizing the performance of SERS analytical devices, it may not be representative of typical analytes that must be detected in practical measurements. R6G is positively charged in water, causing it to readily adsorb to negatively charged silver nanostructures; additionally, it has a large Raman scattering cross section. To demonstrate the use of the porous device studied in this work for practical samples, we detected the pesticide malathion in water. Malathion is a widely used organophosphate insecticide that can contaminate waterways after application in agricultural areas.

Figure 3.7 presents the malathion detection results in the microsystem. For an open microfluidic channel, we had to exceed the solubility of malathion in water (145 ppm) before we could detect a SERS signal (i.e., no signal was detected for less than 145 ppm). This is a drastic reduction in performance as compared to the result for



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R6G in an open microfluidic channel (Fig. 3.5), in which less than 100 nM (47 ppb) can be detected. This difference in detection performance is due to malathion's lower affinity for the silver nanocluster surfaces and its decreased Raman cross-section.



Figure 3.7 Recorded SERS spectra for greater than 145 ppm malathion in water (the solubility limit) in an open microfluidic channel and for 12 ppb malathion in water in the 3D porous matrix. Arrows indicate the Raman peaks for malathion. The background signal is also shown to enable the clear identification of the malathion Raman peaks.

However, our porous device recorded a SERS signal with only 12 ppb malathion in water after loading only 10 μ l of sample. The SERS signal for 12 ppb malathion in the porous matrix is similar in intensity to the signal for greater than 145 ppm in the open microfluidic channel. This result demonstrates that the optofluidic SERS microsystem enables detection of the popular insecticide malathion, which is not detectable under practical conditions in a traditional microfluidic SERS device.



3.4 Conclusion

Collectively, the results presented here demonstrate that our easily fabricated optofluidic SERS device has a significantly improved performance as compared to conventional microfluidic SERS approaches. The porous matrix provides greater than two orders of magnitude signal enhancement due to sample concentration after only a few minutes of loading. This enables a detection limit of 100 pM R6G, even with only 4 µl of sample volume (i.e., 400 attomoles of analyte loaded into the microchannel). Furthermore, the device shows high linearity over a wide range of sample concentrations, and the measured results are highly repeatable from chip-tochip. In addition, the three-dimensional porous matrix exhibits stable fluidic transport; it was observed that the silver colloid solution could be loaded through the matrix of silica microspheres for hours without clogging, which shows its capability to be used in assays requiring long reaction times. Finally, the use of a laser diode and alignment-free integrated fiber optic cables implies the potential for the device to be used in portable applications in the field. To illustrate one possible application for field-based SERS analysis in our microsystem, we detected the popular organophosphate insecticide malathion in water down to a concentration of 12 ppb.

In the next chapter, device's portability is improved even more by eliminating the need for a syringe pump for loading the sample. The sample is simply loaded utilizing a pipette by applying negative pressure. The device performance is examined by multiplexed detection of fungicides.



Chapter 4: Multiplexed Detection of Aquaculture Fungicides using a Pump-free Optofluidic SERS Microsystem³

4.1 Introduction

In this chapter, an optofluidic SERS device optimized for on-site analytics in the field is utilized for the multiplexed detection of three fungicides that are highly regulated in aquaculture. The optofluidic SERS microsystem does not require a bulky pump for sample loading, which significantly improves its portability; the sample is simply loaded into the device by applying negative pressure using a pipette. Moreover, integrated fiber optic cables automate sample excitation and signal collection without the need for alignment on a traditional Raman microscope. The detection zone of the device consists of a porous matrix of packed silica microspheres that accumulates silver nanoparticles and adsorbed analyte molecules. As presented in the previous chapter, this passive concentration matrix has been shown to boost the SERS signal by up to four orders of magnitude as compared to SERS in an open microfluidic channel. We were able to detect as low as 5 ppm methyl parathion, 0.1 ppb malachite green, and 5 ppb thiram simultaneously.

In chapter 3, we reported the development of a porous microchannel to passively concentrate AgNPs and analyte molecules. The increase in the number of analyte molecules and SERS active "hot spots" trapped in the detection volume leads to an increase in the SERS signal of up to four orders of magnitude as compared to

³ This chapter is adapted from: Soroush H. Yazdi and Ian M. White, Multiplexed detection of aquaculture fungicides using a pump-free optofluidic SERS microsystem, *Analyst*, 138, 100-103, 2013



SERS in an open microfluidic channel. In addition, two fiber optic cables are inserted into the PDMS device via microchannels and aligned to the detection zone, which eliminates the need for a bulky microscope and for manual optical alignment before detection.

In this chapter, we report the multiplexed detection of three highly regulated aquaculture fungicides while greatly improving the portability and practicality of the system. We have eliminated the need for a syringe pump for sample loading by simply using a pipette and applying negative pressure from the outlet to load the sample droplet from the inlet. Fig. 4.1 presents the schematic of the device.



Figure 4.1 Concept of the pump-free optofluidic SERS device. Negative pressure from a pipette draws the sample into the channel. Packed silica microspheres trap and concentrate AgNPs and adsorbed analytes. Integrated fiber optic cables eliminate the need for a microscope.



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The sample is drawn into the microsystem in a few seconds, which greatly improves the time for analysis as compared to using a syringe pump (2 minutes). As shown in the Figure 4.1, all that is necessary for on-site analysis with the optofluidic device is a pipette and a portable spectrometer system with a fiber optic interface.

To demonstrate a practical use of the optofluidic SERS microsystem for onsite analytics, we simultaneously detected methyl parathion, thiram, and malachite green. These fungicides have been used to control fungal infections in fish. However, their use is highly regulated due to potential toxicity to fish, as well as toxicity and carcinogenicity in humans.^{137–139} As a result, there is a clear motivation to develop an on-site analytical tool that can simultaneously identify the presence of each of these fungicides in a single measurement. With our simple-to-operate SERS microsystem, we were able to detect simultaneously 0.1 ppb malachite green, 5 ppb thiram, and 5 ppm methyl parathion. While individual detection of these three fungicides using SERS has been reported in literature,^{21,25,104,117,140,141} to our knowledge this is the first report of multiplexed detection of the fungicides with a SERS microsystem.

4.2 Experimental

4.2.1 Device Fabrication

The optofluidic microsystem was fabricated with polydimethylsiloxane (PDMS, Dow Corning) by standard photolithography techniques using silicon as the mold. The PDMS device was bonded to glass to seal the microchannels using a corona surface treatment. A frit is formed by narrowing the microchannel width from 125 μ m to 20 μ m in order to trap silica microspheres (15 μ m, Kisker Biotech GmbH



& Co), which form a porous matrix to concentrate AgNPs and adsorbed analyte molecules. The surface of the silica microspheres was modified using 3mercaptopropyltrimethoxysilane (3-MTS, Sigma) in order to improve AgNP capture within the detection zone. The 3-MTS modified silica microspheres were loaded into the device by placing a droplet of silica beads at the inlet and applying vacuum at the outlet. Two multimode fiber optic cables were inserted into PDMS through microchannels (125 μm in height) and aligned to the detection zone. We have shown previously that the use of multimode fiber optic cables aligned with the detection region reduces signal variability from device to device because there are a large number of silver nanoparticle aggregates within the detection region, making the device less vulnerable to the high variability of SERS "hot spots."

4.2.2 Silver Nanoparticle Synthesis

Silver nanoparticles were synthesized using the Lee–Meisel method. Sodium chloride (20 mM) was added to the AgNP colloid and mixed by vortexing the tube before the experiments to promote aggregation. Rhodamine 6G (Exciton), thiram (Sigma), malachite green oxalate (Sigma), and methyl parathion (Cerilliant) were used as the analytes.

4.2.3 SERS Measurements

For each experiment AgNPs were mixed with selected concentrations of analytes and introduced into the channel. Mixing was done by vortexing the solution in a microtube for a few seconds. As conceptually illustrated in Fig. 4.1, sample introduction was performed by placing a 4 μ L droplet at the inlet and then applying a



vacuum at the outlet simply by using a 1000 μ L pipette. Immediately after loading the sample, the Raman spectrum was acquired. For the SERS measurements, a 15 mW 785 nm laser diode was used for sample excitation and an iHR550 Horiba JY modular spectrometer was used to detect Raman scattered photons. An exposure time of five seconds was used in the measurements

4.3 Results

While it is visually evident that pipette-based sample injection pulls the sample through the device as effectively as the slow but systematic loading of a motorized syringe pump, the ultimate measure of comparability is in the detection performance and repeatability. In order to compare sample loading by a pipette versus a syringe pump, R6G was mixed with AgNPs and loaded into the device by either using a syringe pump or a pipette. For the syringe pump experiment, the sample was introduced into the channel at a flow rate of 2 μ L min⁻¹; the SERS signal was recorded until it reached a maximum, which took 2 minutes (i.e., 4 μ L sample passed through the silica bead matrix). In the pipette experiments, a 4 μ L sample droplet was placed on the inlet and the sample was drawn into the device by applying negative pressure from the outlet using pipette. A 1000 μ L pipette was used to ensure enough pressure for loading. The experiments were repeated three times, each on a different device.

Average SERS spectra for each sample loading procedure are shown in Fig. 4.2. The intensity of the measured SERS signal is quite similar for each case. Furthermore, we investigated the repeatability of the detection performance using the pipette. The error bars on three prominent R6G Raman peaks show the standard



deviation of the peak intensity. Across three trials, the relative standard deviation of the height of the three Raman peaks was only 7.4% (1310 cm^{-1}), 7.5% (1360 cm^{-1}), and 7.7% (1508 cm^{-1}). This indicates that pipette-based loading of the optofluidic SERS device results in a repeatable SERS signal. Finally, in addition to being highly repeatable and as effective as the syringe pump, the analysis time was reduced from 2 minutes (using the syringe pump) to approximately 5 seconds (using the pipette).



Figure 4.2 Representative SERS spectra acquired when loading R6G samples either by pipette or syringe pump. Error bars represent the standard deviation of the intensity of the peaks. Spectra are shifted vertically for clarity.

To demonstrate the simple-to-operate optofluidic SERS device for practical on-site analytical applications, we assessed the device's performance for detecting three highly regulated aquaculture fungicides. Before performing multiplexed detection of the fungicides, each fungicide was detected separately to investigate its SERS spectra. Methyl parathion, malachite green oxalate, or thiram was mixed with AgNP colloid and a 4 μ L droplet was placed at the inlet and drawn into the microchannel using a pipette.





Figure 4.3 SERS spectra of (a) 50 ppb malachite green, (b) 10 ppm methyl parathion, (c) 50 ppb

thiram.



Fig. 4.3 shows the SERS spectra of each fungicide. The major peaks of each fungicide are denoted in the spectrum. The major SERS peaks for malachite green oxalate are 902, 1162, 1208, 1286, 1359, 1387, 1585, and 1614 cm⁻¹. Methyl parathion is identified with peaks at 844, 1100, 1153, 1337, and 1583 cm⁻¹. The thiram peaks are located at 911, 1133, 1375, 1430, and 1508 cm⁻¹. Using our optofluidic SERS device, we are able to detect malachite green oxalate, methyl parathion, and thiram down to concentrations as low as 0.1 ppb, 5 ppm, and 1 ppb respectively.

Finally, the respective concentrations of the three fungicides were mixed together, added to the aggregated silver colloid, and pipetted into the device. The SERS spectrum for 0.1 ppb malachite green oxalate, 5 ppm methyl parathion, and 5 ppb thiram is shown in Fig. 4.4. Although the spectral peaks for thiram were visible at 1 ppb when detected alone, its presence at 1 ppb could not be confirmed in the multiplexing experiment because its most prominent peak, 1375 cm^{-1} , is masked by the malachite green spectral peaks at 1359 and 1387 cm⁻¹. However, at a concentration of 5 ppb, the thiram peaks at 1375 and 1508 cm⁻¹ become apparent, thus enabling detection of all three fungicides simultaneously. This detection performance for each analyte is comparable to or better than current reports in the literature of for the SERS-based detection each fungicide individually^{21,24,25,104,117,140,141}, with the exception of the report by Lee, et al., in which methyl parathion was detected down to 100 ppb²¹ (a superior optical system and larger integration times were used in that work).



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Figure 4.4 Multiplexed SERS spectrum of 0.1 ppb malachite green oxalate (\blacksquare), 5 ppm methyl parathion (\triangle), and 5 ppb thiram

4.4 Conclusion

To our knowledge, this represents the first report of multiplexed detection of these three fungicides using SERS. Moreover, our detection system is optimized for the on-site analysis of water samples to detect these and other fungicides at aquafarms. The user simply needs the microfluidic chip, a pipette, a sample vial, and a portable spectrometer system with a fiber optic interface. A microscope and a syringe pump, which are typically utilized in other microfluidic SERS reports, are not necessary.

In the future, the optofluidic SERS microsystem can be extended to many other applications that can benefit from on-site analysis, including pesticide detection in water sources, antibiotics detection in food and drinking products, and chemical analysis for forensics. In moving towards these and other applications, a number of practical considerations can be explored. First, although we are able to demonstrate simultaneous detection of three analytes by the identification of Raman peaks unique




5.1 Introduction

As stated previously, active concentration techniques to enhance the SERS signal may require additional fabrication steps (e.g., metal electrodes) and active









On-chip mixing has been utilized in previous reports to promote the interaction between multiple independent streams of analytes inside a microfluidic microchannels. While these active mixing methods are effective, passive mixers do not require the incorporation of additional materials into the microdevice, additional fabrication steps to incorporate these materials, or the use of external equipment to supply the necessary energy. Passive microfluidic mixers have also been reported for have been used for improved interaction of AgNPs and analytes for SERS bottom of the channel, which requires the careful alignment during assembly of the the device. Herein, we utilized a simple-to-fabricate micromixer to promote interaction between silver nanoparticles (AgNPs) and analyte molecules. As shown in Figure 5.1, the mixer consists of blocks protruding from the channel sidewalls to promote mixing; no alignment is necessary between the top and bottom of the device. Importantly, the simplicity and low cost of fabrication enable the device to be disposable, which is important for a technique such as SERS that is highly sensitive to contaminating molecules.



We demonstrate the performance of our device by detecting two potential food/water contaminants. Melamine, a nitrogen-based compound, is illegally added to





5.2 Experimental Section

5.2.1 Preparation of Silver Nanoparticles

5.2.2 Micromixer Design and Simulation

$$D = 1.013 \times 10^{-4} \times (W)^{-0.46} \tag{2}$$



5.2.3 Thiol-Modification of Silica Microspheres

5.2.4 Fabrication of the Optofluidic Device



60 °C overnight (piranha solution is exothermic and strongly reacts with organic compounds; it should be used with extreme caution).



Figure 5.2 (a) Schematic of optofluidic SERS microsystem. (b) Photo of optofluidic SERS microsystem. (c) Micrograph of packed microspheres and integrated fiber optic cables.



5.2.5 SERS Measurements



5.3 Results





We verified the simulation results of the on-chip micromixer by imaging the mixing process on the optofluidic SERS chip. Figure 5.4 shows the progress of the mixing of the silver nanoparticles and sample solution. The nanoparticles and R6G dye appear to be completely mixed after 8 mm, in accordance with the COMSOL simulation. We then compared the performance of on-chip mixing with off-chip mixing by measuring the SERS detection performance for each case. First, 100 nM R6G was mixed with silver nanoparticles on-chip utilizing the on-chip micromixer, and the SERS signal from the accumulating nanoparticles/analyte in the silica microsphere matrix was recorded. Then, 100 nM R6G was premixed with silver nanoparticles in a 1.5 mL centrifuge tube by vortexing the tube; this solution was then introduced into the packed silica matrix on a chip with no on-chip mixer, and the SERS signal was recorded. Figure 5.5 compares the R6G SERS signal using on-chip and off-chip mixing. The average peak height of the on-chip mixing SERS signal is 88% of the off-chip mixing signal (three trials), demonstrating that the on-chip



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Figure 5.8 Detection of thiram in the optofluidic SERS microsystem. (a) Acquired SERS spectra for 1 ppm, 100 ppb, 10 ppb, and 1 ppb thiram. (b) Acquired spectra for 1 ppb thiram. (c) Height of the 1380 cm⁻¹ Raman peak vs thiram concentration. Data points represent the average of three trials while the error bars represent the standard deviation.



Figure 5.9 shows the SERS spectrum for 8 ppb thiram when the portable spectrometer is used to collect the signal. Comparing this signal to the spectrum collected using the larger spectrometer and considering the signal-to-noise ratio, it is clear that the detection limit is worse by less than only 1 order of magnitude when the portable spectrometer is used. As a result, the combination of the optofluidic SERS device and a portable system that is appropriate for field use is capable of detecting contaminants below the U.S. federal requirements.



Figure 5.9 SERS spectrum of 8 ppb thiram recorded with a portable spectrometer.

5.4 Conclusion



without the need for complicated or costly fabrication, thus enabling the device to be low in cost and disposable. Furthermore, the integration of fiber optic cables eliminates the need for optical alignment and focusing, which can be burdensome in on-site detection.

In this chapter, we have illustrated the use of the optofluidic SERS device for the detection of chemical contaminants for which on-site analysis is important. We detected melamine, a food contaminant, with a calculated detection limit of 63 ppb. In addition, we detected thiram, a fungicide, with a calculated detection limit of 50 ppt. Both limits of detection exceed requirements established by the U.S. government. In addition, we utilized a commercially available portable spectrometer with a fiber optic interface for the detection of thiram to demonstrate the potential for our microsystem to be utilized for the on-site detection of contaminants. Taken together, the results presented here illustrate that highly sensitive and easy-to-use SERS devices, such as the microsystem demonstrated here, will make it feasible to perform chemical identification on site, without the cost and delays associated with sending samples to highly sophisticated central lab facilities.



6.1 Introduction

In this chapter, we demonstrate sensitive and multiplexed detection of DNA sequences through a surface enhanced resonance Raman spectroscopy (SERRS)based competitive displacement assay in an integrated microsystem. The use of the competitive displacement scheme, in which the target DNA sequence displaces a Raman-labeled reporter sequence that has lower affinity for the immobilized probe, enables detection of unlabeled target DNA sequences with a simple single-step procedure. In our implementation, the displacement reaction occurs in a microporous packed column of silica beads pre-functionalized with probe-reporter pairs. The use of a functionalized packed-bead column in a microfluidic channel provides two major advantages: (i) immobilization surface chemistry can be performed as a batch process instead of on a chip-by-chip basis, and (ii) the microporous network eliminates the diffusion limitations of a typical biological assay, which increases the sensitivity. Packed silica beads are also leveraged to improve the SERRS detection of the Raman-labeled reporter.

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trapped and concentrated in the silica bead matrix, which leads to a significant increase in plasmonic nanoparticles and adsorbed Raman reporters within the detection volume as compared to an open microfluidic channel. We report the detection of down to 100 pM target DNA sequence, and we demonstrate that detection is specific, repeatable, and quantitative. Furthermore, we illustrate the advantage of using SERRS by demonstrating multiplexed detection. The sensitivity of the assay, combined with the advantages of multiplexed detection and single-step operation with unlabeled target sequences makes this method attractive for practical applications. Importantly, while we illustrate DNA sequence detection, the SERRSbased displacement assay is applicable to detection of a variety of biological macromolecules, including proteins and proteolytic enzymes.

For the sensitive and specific detection of biomacromolecules, such as proteins and DNA sequences, it is more common to employ SERS in a *labeled* immunoassay or DNA hybridization format. The labels, which are often fluorophores or other strong Raman scatterers, are referred to as Raman labels. As opposed to fluorescence-based transduction, however, the Raman labels each generate a unique and narrowband Raman spectral fingerprint upon laser excitation, which enables an increase in multiplexing density as compared to fluorescence while utilizing only a single laser and a single filter set.^{37,103} A further optimization of the fluorophore-labeled SERS detection strategy is to utilize an excitation wavelength that is matched with the optical absorption of the Raman labels.^{54,55} This technique, referred to as surface enhanced resonance Raman spectroscopy (SERRS), leads to an improved



detection limit for biomacromolecules due to the sensitivity enhancement of the Raman label.

Vo-Dinh's group was the first to demonstrate SERS detection of DNA sequences using a hybridization assay. In that pioneering work, the target was labeled with a Raman reporter through PCR amplification.³⁹ In recent years, other groups have also reported SERS detection using labeled DNA targets.^{58,159,160} For broader applications, Mirkin's group illustrated the use of SERS for multiplexed DNA sequence detection in a hybridization sandwich assay with an unlabeled target.³⁷ In this assay, one probe sequence was immobilized to a substrate while a second probe sequence was linked to a gold nanoparticle with a fluorophore label; the fluorophore Raman label serves as a barcoding molecule for the respective sequence in a multiplexed format. When the unlabeled target DNA sequence is present in solution, the second probe can be attached to the substrate through the hybridization sandwich, and thus the barcoding molecule's SERS spectrum is measured. Other reports utilizing SERS-based sandwich hybridization implementations have followed over the last decade.^{102,161,162}

As with all sandwich assays, the DNA hybridization sandwich requires multiple steps and rinses, which extends the time and cost of the assay while introducing the possibility of false positives due to insufficient rinsing and false negatives due to overly harsh rinses. An alternative to detect unlabeled targets that can be performed in a single step is the SERS beacon.^{53,56} In this assay design, a nucleic acid probe is designed to form a hairpin, forcing the Raman reporter on one end of the oligo to locate near a metal nanoparticle (or metal nanostructured surface)



at the other end of the oligo; the SERS signal is present in this condition. When the target DNA sequence is added, it binds to the probe, causing it to unfold, which leads to a decrease in the SERS signal. Thus, the SERS signal is inversely proportional to the target concentration. While this clever single step method generates a distinguishable SERS signal for high target concentrations, at low concentrations it may be difficult to separate the signal change due to target sequence hybridization from the typical large signal variations for which SERS is infamous.

Herein we report the demonstration of an alternative single-step technique for the detection of DNA sequences using labeled reporters that positively correlates the SERS signal intensity with the concentration of the target DNA sequence. Our design is based on the concept of competitive displacement, which is presented in Fig. 6.1. In the assay, the Raman-labeled DNA reporter is pre-hybridized to the immobilized DNA probe. The reporter is designed to hybridize to the probe, but with a lower affinity than the target sequence. Once the DNA target sequence is introduced, it hybridizes to the DNA probe due to its higher affinity (i.e., greater number of matching base pairs) as compared to the reporter. The displaced reporter then flows downstream in the microfluidic channel to a SER(R)S detection region. Competitive displacement with DNA hybridization has been previously reported in a microfluidic channel.¹⁶³ To our knowledge, the present work represents the first application of competitive displacement for single-step SERS detection.





Figure 6.1 Competitive displacement assay concept. Probes hybridized to reporter molecules (with an attached Raman label) are immobilized onto the substrate. The reporter is designed to hybridize to the probe, but with lower affinity than the target, thus enabling the target to displace the reporter. The displaced reporter sequence then flows to the SER(R)S detection region

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reaction region instead of immobilizing the DNA probes onto the surface of the channel sidewalls. First, when using beads as the immobilization substrate, the immobilization surface chemistry can be performed as a batch process, and then a selected aliquot of beads can be packed into the microfluidic channel.



Figure 6.2 Optofluidic SERRS microsystem with integrated competitive displacement for DNA sequence detection. Silica microspheres functionalized with DNA probe-reporter pairs (inset) are packed against a frit. When the target sequence is introduced at the inlet, Raman-labeled reporter oligos are displaced. As they flow along the channel, they are mixed with metal nanoclusters and trapped in the optofluidic SERRS detection region



the functionalized packed beads create a microporous channel that eliminates the diffusion limitations that exist in well-plate assays and open-channel microfluidic assays, resulting in faster and more sensitive detection.^{164–167}



6.2 Experimental Section

6.2.1 Preparation of Silver Colloid

6.2.2 Preparation of DNA-functionalized Chitosan-silica Beads



Inc.) and 5% acetic acid (Fisher Scientific). The solution was rocked for two hours to modify the surface of the beads with epoxy functional groups. Surface modified silica beads were washed three times with DI water.

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CS-silica beads were added (Fig. 6.3c). No color change was observed after plain silica beads (the control experiment) were added to the AuNP solution.



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Figure 6.4 Effect of DNA probe concentration on DNA reporter hybridization (DNA reporter concentration = 10 μ M). DNA probe concentration; (A) 0 μ M (B) 1 μ M (C) 10 μ M (D) 50 μ M (E) 100 μ M.



6.2.3 Verification of DNA Hybridization and Competitive Displacement



Reporter: 5'-GAA GTC CAT CGA TTG TAT CAC TA-TAMRA-3'

Target 1: 5'-GAA GTC CAT CGA TTG TG-3'

Probe 1: 5'-C6-amine-GAC TGA GCT CTG CAC AAT CGA TGG ACT TC-3' (16base-match with reporter, 17-base match with Target 1)

Target 2: 5'-GAA GTC CAT CGA AGT GT-3'

Probe 2: 5'-C6-amine-TCG TAC AGT CTG ACA CTT CGA TGG ACT TC-3' (12base-match with reporter, 17-base match with Target 2)

Target 3: 5'-GAA GTC CAC ATT CGT CG-3'

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All oligonucleotides were purchased from IDT.

6.2.5 Fabrication of the Optofluidic Device



6.2.6 Thiol-Modification of Silica Beads



6.2.7 SERRS Measurements

6.2.8 Multiplexed Detection using SERRS and Competitive Displacement

R6G-labeled reporter: 5'-cR6G-TGG TAT CTG CGC TCT GCT GAA GCC AGT-3' Probe: 5'-C6-amine-ATT TAA TGT GCC TGC ATG CGC AGA TAC CA-3' Target: 5'-TGG TAT CTG CGC ATG CA-3'


pair were mixed (final concentration of 100 nM) and introduced into the device while AgNPs were loaded from the other inlet. The sample was loaded for 30 minutes and the SERRS signal was subsequently recorded.

6.3 Results

6.3.1 Analysis of DNA Competitive Displacement

To optimize the molecular design of the competitive displacement assay, the assay design was quantitatively assessed with fluorescence microscopy. After TAMRA-labeled reporter hybridization, the fluorescence intensity of the three types of probe-modified beads (probe 1, 2, or 3) was measured; high fluorescence is indicative of successful hybridization of the reporter with the immobilized probe. The fluorescence signal was then evaluated after 10 μ M target DNA was added. Figure 6.5 shows the fluorescent images of the beads (before and after the addition of target DNA) dried onto a glass slide. The fluorescence intensity (computed with ImageJ and normalized to the intensity of Probe-1:reporter beads) for each probe and target sequence before and after target DNA was added is presented in Fig. 6.6.





Figure 6.5 Fluorescence microscopy images of probe-functionalized microspheres to analyze the competitive displacement for varying probe-reporter affinities. Higher fluorescence in the left column indicates increased hybridization between probe and reporter; lower fluorescence in the right column indicates higher displacement of reporter by the target sequence



The ideal number of matching bases between the probe and reporter results in a high fluorescence signal before the target is added as well as a high contrast after the DNA target is added. It can be seen in Fig. 6.6 that both Probe 1 (16-base match with reporter) and Probe 2 (12-base match with reporter) have strong hybridization with the TAMRA-labeled reporter sequence. However, Probe 2 shows a significantly higher signal contrast between the image taken before and the image taken after the addition of the target DNA sequence. This implies that the most TAMRA-labeled reporter displacement occurs in the case of Probe 2. Because of this, we selected Probe 2 for all further SERRS experiments.



Figure 6.6 Quantified fluorescence from microspheres for the three probe-reporter-target systems. The use of Probe 2, which has a 12-base match with the reporter and a 17-base match with the target, generates the highest contrast due to displacement while also exhibiting strong probe-reporter hybridization. Thus, Probe 2 is selected for the SERRS measurements.



6.3.2 Optofluidic SERRS Detection with Competitive Displacement

To generate a SER(R)S signal, it is critical for the Raman label to interact with the surface of the metal nanoparticles. We have observed that TAMRA and TAMRA-labeled DNA do not exhibit a large SERRS signal when added to our silver colloid. Thus, we investigated the use of nitric acid to promote interaction between the TAMRA-labeled DNA and the AgNPs. 1 μ L of 10 μ M TAMRA-labeled DNA was added to 500 μ L of AgNP solution (the final TAMRA-labeled DNA concentration was 20 nM). After vortexing to promote mixing, a 1 μ L droplet of the solution was placed under the Raman microscope. However, no TAMRA Raman peaks were observed. This is likely due to a lack of interaction between TAMRA molecules and AgNPs. However, the addition of 0.01% nitric acid to the silver colloid results in the appearance of strong TAMRA SERRS peaks, as shown in Fig. 6.7. Thus, we can conclude that the inclusion of nitric acid promotes interaction between the TAMRA Raman label and the AgNPs.



Figure 6.7 Addition of nitric acid promotes interaction between the TAMRA-labeled reporter and the metal nanostructures, enabling the SERS spectrum of TAMRA to be observed



Based on these results, we added 0.01% nitric acid to the silver colloid solution for on-chip experiments. Figure 6.8 shows the measured SERRS signal intensity (the net peak height at 1650 cm⁻¹) for different target DNA concentrations loaded into the optofluidic chip.



Figure 6.8 (A) Net intensity of the 1650 cm⁻¹ SERRS peak for various DNA target sequence concentrations. Error bars represent the standard deviation of three trials. The data is fit to a Langmuir isotherm. (B) The TAMRA SERRS signal is easily observed, even with only 100 pM target DNA. When adding 100 nM non-matching DNA, no signal is observed.



Each concentration was tested three times to evaluate chip-to-chip repeatability (the error bars in Fig. 6.8 represent the standard deviation). The data is fit with a Langmuir isotherm (R2 = 0.99), which indicates the capability for quantitative analysis. We were able to detect a target DNA concentration as low as 100 pM (Fig. 6.8B). Even at this low concentration of target DNA, SERRS peaks of the TAMRA-labeled DNA reporter can be easily observed at 1360, 1511, 1530, and 1650 cm⁻¹. To validate the specificity of this competitive displacement assay, non-target DNA (Target 3, 8 bases match with Probe 2) was loaded into the device as a negative control. As shown in Fig. 6.8B, while the addition of 100 pM of target DNA generates an obvious SERRS spectrum for TAMRA, no signal is apparent after the addition of 100 nM of non-target DNA.

6.3.3 Multiplexed Detection with the Competitive Displacement SERRS Assay

As described previously, one of the advantages of Raman spectroscopy is the narrowband spectrum of the Raman-scattered photons, which leads to the capability for multiplexed detection of analytes using a simple optical setup. It is this advantage of Raman spectroscopy that motivates our use of SERRS for DNA sequence detection. In order to demonstrate this multiplexing capability using our assay, two target sequences were detected simultaneously; one target sequence displaces a TAMRA-labeled reporter as above, while the other target displaces an R6G-labeled reporter. The result of on-chip multiplexed detection of the two target sequences (100 nM each) is shown in Fig. 6.9. The SERRS peaks due to each reporter are indicated in the figure. The unique R6G peaks are at 773, 1090, 1180, 1310, and 1570 cm⁻¹. Although TAMRA and R6G have overlapping peaks at 1360, 1511, and 1650 cm⁻¹,



TAMRA's signature can still be identified in the spectrum based on the 1530 cm⁻¹ peak, which is unique to TAMRA.



Figure 6.9 Multiplexed detection of target DNA sequences using competitive displacement in the optofluidic SERRS microsystem when 100 nM of each target sequence is added. Triangle = TAMRA; Plus = R6G.

In future work, we anticipate increasing the multiplexing density. Mirkin, et al., demonstrated that the level of multiplexing can be increased up to six reporters.³⁷ Further multiplexing might be enabled by multivariate analysis, such as principal component analysis (PCA), independent component analysis (ICA), and hierarchical cluster analysis (HCA), which have been used to resolve spectra into multiple components in order to detect the presence of multiple targeted chemical species.^{38,51,168–170}



6.4 Conclusion

We have introduced a new optofluidic SERRS assay that utilizes the concept of competitive displacement for the multiplexed detection of DNA sequences. Competitive displacement is advantageous as compared to previous SERS assays for DNA sequence detection because it requires only a single step, saving the user multiple steps as compared to the typical DNA hybridization sandwich assay. To further improve the competitive displacement concept, we immobilized the probereporter pair onto silica beads, which provides two advantages: (i) immobilization surface chemistry can be performed as a batch process instead of on a chip-by-chip basis, and (ii) the packed beads form a microporous channel, which eliminates the limitations of diffusion that exist in well-plate and open-channel microfluidic assays, thus increasing the sensitivity of the assay. Using competitive displacement in our optofluidic SERS device, we were able to detect down to 100 pM of the target DNA sequence. Detection was quantitative (the measured data is an excellent fit with the Langmuir isotherm), and specific (no SERRS signal was observed with 100 nM of a mismatched sequence).

Although the competitive displacement concept was illustrated for DNA sequence detection here, we expect that it can be adopted for specific detection of proteins as well through the use of aptamer probes and labeled reporter oligonucleotides. Similarly, the assay reported here is also suggestive of an enzymatic activity assay in which the reporter is the cleaved portion of an immobilized peptide that is specific to a targeted enzyme. Thus, this sensitive and simple-to-perform optofluidic SERRS assay may become a useful diagnostic tool that



can quantitatively detect a multiplexed panel of biomarkers through a simple singlestep operation.



Chapter 7: Conclusion

7.1 Summary

In this work, we have demonstrated the feasibility of utilizing silica beads to form a porous matrix inside a microfluidic channel to passively concentrate the analyte and metal nanoparticles to enhance the SERS signal. More than two orders of magnitude signal enhancement was achieved as compared to traditional open microfluidic SERS microsystems, which rely on slow diffusion of analytes and metal nanoparticles. The device is extremely easy to fabricate since it does not require nanofabrication. Silica beads are simply loaded inside the microchannel by applying negative pressure while a droplet is placed at the inlet. A variety of real world applications including pesticides, fungicides, food contaminant, and DNA sequence detection were demonstrated.

In chapter 3, the performance of the device was evaluated by testing two different analytes. The device exhibited two orders of magnitude enhancement in SERS signal while it showed improved portability and automation due to the integration of fiber optics for sample excitation and SERS collection. The use of silica beads to form the porous matrix simplifies the fabrication as compared to nanochannels. Moreover, utilizing a passive concentration approach eliminates the need for active components/devices as opposed to active concentrating techniques which results in improved portability and reduced costs. The device demonstrated highly repeatable and quantifiable detection for analytes in a wide range of sample concentrations.



In chapter 4, multiplexed detection of three highly regulated fungicides for aquaculture was presented. The portability of the device was improved by replacing the syringe pump with a pipette for sample loading. It was shown that introducing the sample by simply applying negative pressure at the outlet using a pipette results in comparable SERS signal as if the sample is loaded using a syringe pump. This eliminated the need for bulky syringe pump and highly improves the portability, which makes the device more suitable for on-site sample detection of a variety of analytes. Moreover, sample loading can be performed much faster (in a few seconds rather than a couple of minutes).

In chapter 5, the device automation was improved by adding an on-chip micromixer to the device. For this purpose, a passive micromixer was designed, simulated, and fabricated. Addition of the on-chip micromixer improves automation by reducing the number of manual preparation steps. The analyte solution and metal nanoparticle colloid are introduced through two inlets and are mixed inside the device before SERS detection is performed. Additionally, integration of an on-chip micromixer provides the potential for performing more complicated assays, e.g. biomolecule detection, with the optofluidic SERS microsystems. Food contaminants and pesticides were tested using the new device. The detection performance using the optofluidic microsystem showed high sensitivity and repeatability.

In chapter 6, the device was tested for biological samples detection. To perform biomolecular reactions, a bio-reaction zone was created inside the device by packing surface-modified silica beads inside the microchannel. Utilizing packed silica beads for bio-reaction zone results in faster and more sensitive assay as compared to



planar assays. A competitive displacement assay was utilized for detection of multiple DNA sequences as the proof of concept. In the competitive displacement assay, a reporter molecule is pre-reacted with the immobilized probe and then the reporter is displaced by the target due to the target's higher affinity to the probe. This technique is highly practical for biological sample detection since it does not require target labeling.

In the competitive DNA detection assay, the pre-hybridized DNA reporter was displaced by the target DNA. As it flows inside the on-chip micromixer, the displaced reporter gets mixed with metal nanoparticles and concentrated at the detection zone for SERRS signal collection. Sensitive, repeatable, and multiplex detection of DNA sequences was demonstrated utilizing our device.

7.2 Contributions to the Field

For the last thirty years, after discovery of SERS effect, there have been extensive efforts to make this technique practical for real world applications. In spite of its tremendous power in highly sensitive, multiplexed, and quantitative detection of analytes, it has been mostly limited to the research labs due to the need of bulky and high cost SERS-active substrates and instruments. SERS has the potential to become applicable to many practical applications through the integration of microfluidic functions in optofluidic SERS systems. This combination enables high sensitivity SERS performance while miniaturizing all the required laboratory functions on a small chip. Moreover, integration of such a small optofluidic device with available state-of-the art hand-held spectrometers could result in developing a portable, automated, and sensitive sensing platform for a variety of applications. With this



vision, SERS has the potential to become suitable for real world applications with its benefits over traditional sensing techniques such as mass spectrometry and fluorescent-based detection techniques.

The developed optofluidic SERS microsystem in this work has aimed to achieve this goal. The device can be fabricated easily with standard microfabrication techniques. Utilizing silica beads to form a concentrating matrix for SERS detection was demonstrated for the first time. Nanoparticles and adsorbed/bound analyte in the sample are concentrated as they flow into the channel; there is no need for additional active components in the device to concentrate the sample. This device is simpler and more robust to create, as nanofabrication is not required. The use of an on-chip micromixer, an on-chip bio-reaction zone, and integrated fiber optics highly improves automation and portability of the device. The examples of detected analytes in the work are evident of the device's high potential for real world applications.

Additionally, to the best of our knowledge, the competitive displacement assay for biological sample detection using SERS was reported for the first time utilizing our optofluidic SERS microsystem. Using packed surface-modified silica beads as the bio-reaction matrix improves bimolecular interaction and results in faster and more efficient performance. Moreover, preparing batches of devices can be performed much easier by loading functionalized beads into the channel rather than modifying the surface of channel sidewalls for each device separately.

Competitive displacement is advantageous as compared to previous SERS assays for DNA sequence detection because it requires only a single step, saving the user multiple steps as compared to the typical DNA hybridization sandwich assay.



Additionally, it does not require target labeling which makes this assay practical for real-world applications.

7.3 Future Work

In this work, we have shown sensitive and multiplexed detection of a variety of samples. However, additional microfluidic functions can be added to further enhance its functions.

One future direction for the device is to detect proteins and enzymes through competitive displacement assays. Similar to the DNA detection concept, for protein and enzyme detection, labeled nucleic acids or peptides could be used as SERS reporters. A target protein with higher affinity to the immobilized probe would displace the labeled nucleic acid, resulting in a SERRS signal. In the case of protease detection (including prostate specific antigen, botulinum neurotoxin, and thrombin), the protease can cleave the labeled peptides, and the labeled peptide segment can be detected via SERRS.

Another possible future work is to add on-chip chromatography for complicated mixed samples. In some real word applications, samples can contain highly fluorescent contaminants or analytes with extremely high SERS intensities as compared to the other analytes within the sample. In this case, by adding on-chip chromatography to the device utilizing another column of packed silica beads, the analytes can be detected separately and accurately.

Additionally, our device can be easily integrated with other functions for better automation and performance. The reagents required for SERS detection can be stored inside the on-chip reservoirs and released into the microchannels using micro-



valves. This can be followed by on-chip synthesis of metal nanoparticles. While improving the device's automation by reducing the required manual preparation steps, it might lead to an improved sensitivity due to the use of freshly synthesized metal nanoparticles.

Finally, integration of the highly automated and sensitive optofluidic SERS microsystem with hand-held Raman spectrometer/laser could result in a sensing platform suitable for real-world applications.



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